1904 3rd Ave, Ste 105, Seattle, WA 98101-3317: Gerry Pade (206) 689-4065

#### Point Source Emission Report May 16, 2007

#### ASH GROVE CEMENT CO, E MARGINAL

Facility ID #: 11339 AFS#: 053-033-00099

#### Section 4 - Facility Emission Summary

CAS#	<u>Flags</u>	Air Contaminants:	pounds/ 2005	tons / 2005	pounds/2006	tons /2006
67-64-1	. T	Acetone	13,919	7		
7664-41-7	T	Ammonia (NH3)	6,435	3		
CO		Carbon Monoxide	2,935,776	1,468		
50-00-0	VTH	Formaldehyde	12,575	6		
NO2		Nitrogen Oxides	3,160,836	1,580		<u></u> .
PM10		Particulate Matter	101,689	51		
PM2.5		Particulate Matter	80,505	40	· <u></u>	
SO2		Sulfur Oxides	68,366	34		
				.====		=====
		Volatile Organic Compounds Total (V)	12,575	6		
		Toxic Air Contaminants Total (T)	32,929	16	·	
		Hazardous Air Pollutants Total (H)	12,575	6		

Notice of Construction No. 685 Date Jan. 13, 1972

HEREBY GRANTS
PERMISSION TO CONSTRUCT, INSTALL, OR ESTABLISH
Replace two type 241H Western Precipitation Multiclones

APPLICANT: W. R. McClinton OWNER: Lone Star Industries, Inc.

LOCATED AT

Seattle, Wash.

(STREET) (CITY) (ZIP)

#### SUBJECT TO THE FOLLOWING RESTRICTIONS

#### GENERAL:

Permission is hereby granted as provided in Article 6 of Regulation I of the PSAPCA to the APPLICANT to install, alter, or establish the equipment, device, or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the ENGINEERING DIVISION of PSAPCA. This approval is not a waiver of liability for the infraction of Regulation I nor does it relieve the APPLICANT or OWNER of any requirements of other governmental agencies.

/ Reviewing Engineer

Form 50-118 Approved 10/69

SPECIFIC:
"Owner must furnish a source test within 90 days after placing new multiclones in operation showing that emissions from stack do not exceed the applicable standards of Regulation I (Section 9.09)

A. R. Dammkoehler

Lo I Star Industrie

## Puget Sound Air Pollution Control Agency

Notice of Construction No. 918 Petrope 22, 1973

HEREBY GRANTS
PERMISSION TO CONSTRUCT, INSTALL, OR ESTABLISH

-3-73	
OWNER:	Lone Star Industries, Inc.

#### SUBJECT TO THE FOLLOWING RESTRICTIONS

GENERAL:

SPECIFIC:

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Reviewing Engineer

Form 50-118 Approved 10/69

jn

A. R. Dammkoehler

Notice of Construction No. 1011 Date July 19, 1973

	Upgra	ding Kiln			HEREBY G CONSTRUCT, Le Pracipi	INSTAI			ISH			
											:	
	· ·	<b>62.1</b>	***									<del></del>
APPLICANT:	W. K.	Clinton,	Plant	Manager	OWNER: _	Lone	5tar	Indust	ries			
					LOCATED A	ΑT		•				
	3811	E. Margin	el Way	3.			Sea	ttla,	WA 9	8134		
		(STREE	T) .					(CITY)		(ZIP)		

#### SUBJECT TO THE FOLLOWING RESTRICTIONS

GENERAL:

SPECIFIC:

Permission is hereby granted as provided in Article 6 of Regulation | of the PSAPCA to the APPLICANT to install, alter, or establish the equipment, device, or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the ENGINEERING DIVISION of PSAPCA. This approval is not a waiver of liability for the infraction of Regulation | nor does it relieve the APPLICANT or OWNER of any requirements of other governmental agencies.

Reviewing Engineer

Form 50-118 Approved 10/69

A. R. Dammkoehler



# Control Agency HEREBY GRANTS PERMISSION TO CONSTRUCT, INSTALL, OR ESTABLISH

Notice of Construction No. 15

	And the same	والمنابعة والمنافعة		A THE RESERVE
Replace existing Dust O	allector at the Heli	t Conveyor Transfe	er Point (Tower I	I) with a
Fuller Plenus Pulse Hagh	NISE \$ .000 ACPN. 1	.001 sq. ft. bag s	TOR STORES	
	The second secon	The same of the sa	2000年第四十二	TO A STATE
Lone Star Industries,	Inc.		SA	<b>G</b>
3801 B. Marginal May	NAME		W SA	15
Seattle	M	98134	E SA	Han the state of the state of
	NATE OF THE PARTY	200	CITY CONTROL OF THE C	TAN STATE
		ATION ADDRESS		
SOLA SETTIAL BOY.	Bouth, H. J.	**************************************	ittle W.	98134
	SUBJECT TO THE FO	LLOWING RESTRICTION	NS Control of the con	
GENERAL			SPECIFIC A	
Permission of thereby granted by p	Provided in Article 6 of			
Permission is hereby granted by Regulation J. of the PSAPCA to Instally after or Stabilish the process foescibed percola at ADDRESS Ain a secondance we	equipment, device, or the inner in the inner			
A Specifications on file in the ENG  of PSAPCA. This approval is not	INEERING DIVISION RESERVE			
The intraction of Regulation in the Regulation i	for does it felleve the standard requirements of other			
	1.//1		6) 11	
- Say a	ジアル	STI STI	al Cumbrel	المناسبة الم
TH. A. Vatters			A. R. Da	mmkoehler
Reviewing Engineer	****		Air Pollution	Control Cities
FT Form 50-118 Approved 11/73 (6)				



HEREBY GRANTS
PERMISSION TO CONSTRUCT, INSTALL, OR ESTABLISH

Notice of Sonstruction(No. <u>11-44</u> Note 11-4

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Marian Carable (1919)	lies Filter Vent		· 明显 医二十二十二十二十二十二十二十二十二十二十二十二十二十二十二十二十二十二十二十

Mr. E. J. Dale, Operations Manager

Lone Star industries, Inc.

Lone Star industries inc

P. O. Box 1020

Seattle, Washington 98111 Seattle Washington 9811

INSTALLATION ADDRESS: 444

9 0 804 Spirme Street

SUPPLEMENTAL HIDEROUGH CONTROL CHECKEN

AND GOILL

A. Aright

A.R. Dammkochler

Lone Star Industries



## Peget Sound Air Polluton Control Agency

Notice of 1538 Construction No.

HEREBY GRANTS
PERMISSION TO CONSTRUCT, INSTALL, OR ESTABLISH

Conversion of Cement Processing Operation From Natural Gas Firing to Coal Firing and
Installing Coal Crushing and Processing Facility.

Lone Star Industries, Inc.

Lone Star Industries, Inc.

NAME

3801 East Marginal Way South

STREET

Seattle, Washington 98134

INSTALLATION ADDRESS

3801 East Marginal Way South.

Scattle

Washington

98134

STREET

SUBJECT TO THE FOLLOWING RESTRICTIONS

#### **GENERAL**

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S.W. Stanford, P.E.

助

Reviewing Engineer

SPECIFIC

Submit complete source test reports of particulate and SO2 emissions from main stack within 60 days after fuel change is effective. These tests must be made in accordance with all PSAPCA test procedures, and observed by this Agency.

A. R. Dammkoehler

Air Pollution Control Officer

Form 50-118 Approved 11/73



## Control Agency

Notice of 1905
Construction No. 1905
DEC 29 1978

HEREBY GRANTS
PERMISSION TO CONSTRUCT, INSTALL, OR ESTABLISH

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Lone	Star Ind	lastries, I	nc.						SAME		
3801	E. Margi	nal Way S.	NAME			<del></del>	o w		SAME		
Seat	tle, WA		STREET		9813	4	E R		SAME		
	CITY		STATE		ZIP			CITY	5	TATE	z
				INSTA	ALLATION ADD	RESS					
3801	i. krgi	inal Way S.					Seatt!	le	WA		98134
		STREET					CITY		STATE		ZIP

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Reviewing Engineer

A. R. Dammkoehler

**SPECIFIC** 

**Air Pollution Control Officer** 

sj

Form 50-118 Approved 11/73



## Let Sound Air Polle. on Control Agency

Notice of Construction No. 1913

HEREBY GRANTS
PERMISSION TO CONSTRUCT, INSTALL, OR ESTABLISH

AUG 1 3 1979

Plastic Strip Curta					and on
the Southeast Small	Storage Room.	Three McGuire Pends	dors, Model D	F-400	
Lone Star Industrie 3801 5. Marginal Mar	NAME	93134	O W N E R	SAME NAME SAME STREET SAME	
CITY	STATE	ZIP	CITY	STA	TE ZI
		INSTALLATION ADDRESS			
3801 E. Marginal Way	y South		Seattle	2.7	93134
STREET			CITY	STATE	ZIP
	SUBJECT T	O THE FOLLOWING REST	RICTIONS		
CENT	RAL		SPEC	TFIC	

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H. A. Watters Reviewing Engineer

A. R. Dammkoehler

Air Pollution Control Officer

Form 50-118 Approved 11/73

sj



# et Sound Air Poll Control Agency

HEREBY GRANTS
PERMISSION TO CONSTRUCT, INSTALL, OR ESTABLISH

Notice of Construction No. 1919

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	Lone	tar I	dustri	es, Inc.						SAN	<b>6</b>	
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	3607			ey South					N		<b>10</b>	
	Costs				NA NA		981	L <b>34</b>	7/R	SN	<b>6</b>	
					100	INSTALL	ATION ADD	DRESS				



## Control Agency

HEREBY GRANTS
PERMISSION TO CONSTRUCT, INSTALL, OR ESTABLISH

Notice of Construction No.

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#### SUBJECT TO THE FOLLOWING RESTRICTIONS

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H. A. Watters

Reviewing Engineer

**SPECIFIC** 

A. R. Dammkoehler

**Air Pollution Control Officer** 

sj

Form 50-118 Approved 11/73



## Control Agency

HEREBY GRANTS
PERMISSION TO CONSTRUCT, INSTALL, OR ESTABLISH

Notice of Construction No. 1921

Enclose West Belt Transfer	Point - Clink	er unloading	- (Tower 10)	
Lone Star Industries, Inc. 3801 E. Marginal Way South	NAME Street		O W N	SMF.
Seattle.	STATE	93134 zir	, R ————————————————————————————————————	SAMII ZIP
•	INSTALL	LATION ADDRESS		
3801 E. Marginal Way South	SURIECT TO THE P	OLI OWING PEST	Seattle CITY	#A 98134
STREET	SUBJECT TO THE F	OLLOWING REST		#A 93134 STATE ECIFIC



## Let Sound Air Polle. on Control Agency

Notice of Construction No. 202

PERMISSION TO CONSTRUCT	
Enclose Selt Transfer Tower 11	
A	
P Lone Star Industries, Inc. NAME L 3801 N. Marginal May South STREET	O SAME N SAME
N Seattle	92134 R SAME STATE ZIP
3801 F. Marginal Way South SUBJECT TO THE FOLLO	Seattle WA 93174  DWING RESTRICTIONS
GENERAL  Permission is hereby granted as provided in Article 6 of Regulation I of the PSAPCA to the APPLICANT to install, alter, or establish the equipment, device, or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the ENGINEERING DIVISION of PSAPCA. This approval is not a waiver of liability for the infraction of Regulation I nor does it relieve the APPLICANT or OWNER of any requirements of other	SPECIFIC
Hi. Watters Reviewing Engineer  Sj Form 50-118 Approved 11/73	A. R. Dammkoehler Air Pollution Control Officer

ach Wason Centery Wex



Notice of Construction No. 2743

FEB 2 6 1986 Date.

Puset Sound Air Pollution
Control Agency
HEREBY ISSUES AN ORDER OF APPROVAL
TO CONSTRUCT INSTALL, OR ESTABLISH

ne Fabric Filter NW be	aghouse at 70	00 cfm (barge unl	oading); a	nd construc	
f wall & addition of					
	<u> </u>				
Mr. Kenneth J. Rone, Jr.					
Ash Grove Cament West, Inc.		0		Same .Name	
3801 E. Marginal We		W			
Seattle,	street WA	98134 E		STREET	
CITY	STATE	ZIP	CITY	STATE	
•	INSTALLA	TION ADDRESS			
3801 E. Marginal W	ay South,	Seattle,	WA	98134	
STREET		CITY	STATE		
	or owner of any requiremen	er or operator from the responsibilit ng liabilities and/or legal remedies nt of any other governmental ager	icy.	•	
•	or owner of any requiremen	nt of any other governmental ager	icy.	· ·	
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	or owner of any requirement	nt of any other governmental ager	icy.		
Lambella	tero	nt of any other governmental ager	LOWWAY		
Reviewing Engineer	there	nt of any other governmental ager	A.R. Dammko	Mu	

Form 50-118, (1/85)

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH Registration No. \_\_11339

Notice of

Construction No. 5338

Date MAR 1 5 1994

One 150 ton Fly Ash Storage Silo with a 750 cfm Fabric Filter, and a pneumatic conveyor.

RALPH C JONES, P.E., PLANT ENGINEER

ASH GROVE CEMENT COMPANY (E MARG.)

3801 E MARGINAL WY S

Ā N T

WA 98134-1113

ASH GROVE CEMENT COMPANY (E MARG,)

WA 98134-1113

INSTALLATION ADDRESS

ASH GROVE CEMENT COMPANY (E MARG,), 3801 E MARGINAL WY S, SEATTLE, WA, 98134

#### THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Air Pollution Control Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of PSAPCA.
- 2. Compliance with this ORDER and its conditions does not relieve the owner or operator from the responsibility of compliance with Regulations I, II or III, RCW 70.94 or any other emission control requirements, nor from the resulting liabilities and/or legal remedies for failure to comply. Section 5.05(e) of Regulation I requires that the owner or operator must develop and implement an operation and maintenance (O&M) plan to assure continuous compliance with Regulations I, II, and III.
- 3. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.

FREDRICK L.

Reviewing Engineer

Reviewing Engineer

Air Pollution Control Officer

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH Registration No. \_11339

Notice of

Construction No. 5351

MAR 1 5 1994

One DCL FS-175 Baghouse at 1,000 cfm for Rail Car Loading.

GERALD BROWN

ASH GROVE CEMENT COMPANY (E MARG,)

3801 E MARGINAL WY S

**SEATTLE** 

WA 98134-1113

ASH GROVE CEMENT COMPANY (E MARG,)

3801 E MARGINAL WY S

SEATTLE

WA 98134-1113

INSTALLATION ADDRESS

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FREDRICK L. Reviewing Engineer

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH Registration No.

Notice of Construction No. 5687

Ash Grove Cement Kiln (rated at 92 ton/hr) burning waste derived fuels injected at the calciner level of preheater at feed end of kiln during normal operations.

GERALD BROWN

ASH GROVE CEMENT COMPANY (E MARG,)

3801 E MARGINAL WY S

SEATTLE

WA 98134-1113

ASH GROVE CEMENT COMPANY (E MARG,)

3801 E MARGINAL WY S

WA 98134-1113

INSTALLATION ADDRESS

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- 3. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
- 4. Ash Grove shall burn only waste derived fuels generated on site and not to exceed 6,000 pounds of greases and 4,300 pounds of oils per
- 5. Ash Grove shall limit waste derived fuels to fuels that are non-hazardous as defined by WAC 173-303-515, Special Requirements for Used Oil Burned for Energy Recovery, or by WAC 173-303-090, Dangerous Waste Characteristics, as appropriate
- 6. Ash Grove shall maintain records of date, type, and quantity of material incinerated.

FREDRICK L. AUSTIN Reviewing Engineer

JAY M. WILLENBERG

Reviewing Engineer

Air Pollution Control Officer

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH Registration No. 11339

Notice of

Construction No. 5755

One AGC-Seattle Whole Tire Feed System for injecting whole tires as replacement fuel at the Calciner level of the Preheater Tower above the Kiln, which is controlled by an existing Baghouse.

GERALD BROWN

ASH GROVE CEMENT COMPANY (E MARG,) 3801 E MARGINAL WY S

SEATTLE

Ā N T

WA 98134-1113

ASH GROVE CEMENT COMPANY (E MARG,)

3801 E MARGINAL WY S

INSTALLATION ADDRESS

ASH GROVE CEMENT COMPANY (E MARG,), 3801 E MARGINAL WY S, SEATTLE, WA, 98134

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- 3. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
- 4. Ash Grove shall limit the injection of whole tires as waste fuel substitutes for the kiln system to fuels that are non-hazardous as defined by WAC 173-303-515, Special Requirements for Used Oil Burned for Energy Recovery, or by WAC 173-303-090, Dangerous Waste
- 5. Ash Grove shall limit the amount of whole tires injected as non-hazardous waste fuel substitute on a daily average, to no more than 30% by weight of the fuel consumption of the kiln system.
- 6. Ash Grove shall submit a Fuel Monitoring Plan for injection of whole tires within 30 days after this approval. The Plan shall contain the method for verifying compliance of Condition No. 5 and the replacement fuel composition (i.e., Btu content, % ash, etc.)
- 7. Ash Grove shall submit an Emission Monitoring Plan within 30 days after this approval. The Plan shall contain the following elements:
  - (a) Measurement methods, analytical procedure and testing dates for demonstrating compliance with the requirements of this Order of Approval and Order of Approval No. 5730.
  - (b) The source test methods shall include: EPA Method 5 or EPA Method 201A (particulate); EPA Method 23 (semi-volatile organic compounds); EPA Method 25A (total hydrocarbons); EPA Method 26 (chlorides, fluorides, ammonium and metals); and EPA Method TO-14 (volatile organic compounds).
  - (c) Ash Grove shall conduct the source tests within 60 days of injection of whole tires and submit results within 60 days of testing, including information verifying Condition No. 5 above.
  - (d) A verification based on actual emissions measurements that the main stack emissions do not cause a violation of the ambient air quality standards in Regulation I, Article 11, or cause ambient levels above the ASILs listed in Regulation III, Appendix A.

FREDRICK L. AUSTIN Reviewing Engineer

JAY M. WILLENBERG Reviewing Engineer

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH Registration No.

Construction No.

Barge Unloading, Transfer and Stockpiling of Solid Raw Materials and Fuels used in the manufacture of Portland Cement including the use of Water Sprays to control dust at two locations along the existing Conveyor System at the discharge ends of each conveyor and as necessary at Transfer Towers #10A and #11.

**GERALD BROWN** 

ASH GROVE CEMENT COMPANY (E MARG,)

3801 E MARGINAL WY S

SEATTLE

WA 98134-1113

ASH GROVE CEMENT COMPANY (E MARG,)

3801 E MARGINAL WY S

SEATTLE

WA 98134-1113

#### INSTALLATION ADDRESS

ASH GROVE CEMENT COMPANY (E MARG,), 3801 E MARGINAL WY S, SEATTLE, WA, 98134

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- 3. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
- 4. This Order of Approval No. 6644, issued to allow water sprays to control dust at transfer towers #10A and #11, hereby supersedes and cancels Orders of Approval No. 2399 dated Feb 28, 1983 and No. 5696 dated Jan 11, 1995.

Reviewing Engineer

JAY M. WILLENBERG

Reviewing Engineer

Air Pollution Control Officer

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

Registration No. 11339

Notice of

Construction No. 7242

JAN 6 1998

One 45,000 ton Cement Storage Dome with a Pneumatic Material Transport System controlled by an Alanco Baghouse rated at 6,000 acfm, and one Alanco Baghouse rated at 6,000 acfm on the Steel Scale Tank (replaces Baghouse 920.070).

GERALD J BROWN

ASH GROVE CEMENT COMPANY (E MARG,)
3801 E MARGINAL WY S

SEATTLE

WA 98134-1113

O ASH GROVE CEMENT COMPANY (E MARG,)

N 3801 E MARGINAL WY S

SEATTLE

WA 98134-1113

#### INSTALLATION ADDRESS

ASH GROVE CEMENT COMPANY (E MARG.), 3801 E MARGINAL WY S, SEATTLE, WA, 98134

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  the Engineering Division of PSAPCA.
- 2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
- 3. Ash Grove Cement shall comply with requirements of 40 CFR Subpart A and Subpart F, and notify the U.S. Environmental Protection Agency and PSAPCA in writing according to 40 CFR Subpart A.
- 4. Ash Grove Cement shall install and maintain gauges to measure the pressure drop across the two Alanco baghouse exhaust filters. Within 90 days after beginning operations, the acceptable ranges for the gauges shall be clearly marked on or nearby the gauges.
- Once during each shift either Alanco baghouse is used, Ash Grove Cement shall determine and record if the pressure drop across the exhaust filters is in the acceptable range.
- 6. If the pressure drop across the exhaust filters of either Alanco baghouse is not within the acceptable range, Ash Grove Cement shall take corrective action as specified in the facility's Operation and Maintenance Plan.
- 7. The PM-10 emissions from each of the Alanco baghouses shall not exceed 0.005 grains/dscf over a twenty-four hour period. Ash Grove may demonstrate compliance with this condition by any of the following:
  - (a) By performing a PSAPCA-approved source test according to EPA Method 5 or EPA Method 201A;
  - (b) By demonstrating no visible emissions for 15 consecutive seconds;
  - (c) By demonstrating no visible emissions for 3 consecutive minutes; or
  - (d) By repairing within 24 hours any baghouse that has visible emissions for more than three consecutive minutes. Compliance shall be determined for visible emissions using EPA Method 22. PSAPCA may require a source test for any baghouse that has sustained visible emissions, unless such emissions are unavoidable under WAC 173-400-107.

FREDRICK L. AUSTIN P.E

Reviewing Engineer

JAY M. WILLENBERG

Reviewing Engineer

DENNIS J. McLERRAN
Air Pollution Control Officer



Notice of Construction No.

7391

Registration No.

11339

Date: JUN 6

## HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

This Order of Approval No. 7381 modifies the Cement Kiln NOx emission standard and incorporates previously approved existing equipment consisting of one dry process 92-ton/hour (2200 ton/day, 750,000 ton/year) coal-fired Cement Plant with a 177,000 cfm Baghouse, including the following equipment: (a) Systems 216, 311, 312, 314, 41A, 315, 316, 317, 411, 416, 41B, 41C, and 419, with 24 Baghouses of various sizes (1990); and (b) two 60-ton/hour Finish Mill High Efficiency Separators with two 77,000 cfm Baghouses (515.BF2, 5255.BF2) (1995);

APPLICANT

Gerald Brown Ash Grove Cement Company (E Marg,) 3801 E Marginal Wy S Seattle, WA 98134-1113

#### **OWNER**

Ash Grove Cement Company (E Marg,) 3801 E Marginal Wy S Seattle, WA 98134-1113

#### INSTALLATION ADDRESS

Ash Grove Cement Company (E Marg,), 3801 E Marginal Wy S, Seattle, WA, 98134

#### THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Clean Air Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of the Puget Sound Clean Air Agency.
- 2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
- 3. This source is subject to Subpart A and F of 40 CFR Part 60.
- 4. PM-10 emissions from each baghouse, except the main stack baghouse, shall not exceed 0.005 grains/dscf over a 24-hour period. Ash Grove may demonstrate compliance with this condition by any of the following:
- (a) Performing a Puget Sound Clean Air Agency-approved source test according to EPA Method 5 or EPA Method 201A;
- (b) Demonstrating no visible emissions for 15 consecutive seconds;
- (c) Demonstrating no visible emissions for three consecutive minutes; or
- (d) Repairing within 24 hours, any baghouse that has visible emissions for more than three consecutive minutes.

Compliance shall be determined for visible emissions using EPA Method 22. The Puget Sound Clean Air Agency may require a source test for any baghouse that has sustained visible emissions, unless such emissions are unavoidable under WAC 173-400-107.

5. Except during startup and shutdown of the kiln, scheduled maintenance and for emissions considered unavoidable under WAC 173-400-107, emissions from the main baghouse shall not exceed the most stringent of PSD limits or the following limits:

- (a) Carbon monoxide (CO) emissions shall not exceed 1049 ppm (parts per million) corrected to 10% oxygen (O2) for an 8-hour average, and CO shall not exceed 2353 tons per year;
- (b) Nitrogen oxides (NOx) emissions shall not exceed 650 ppm corrected to 10% O2 as a 24-hour rolling average, and NOx emissions shall not exceed 1846 tons as a 12-month running total; and if the NOx emissions exceed 1400 tons as a 12-month running total, Ash Grove shall notify the Puget Sound Clean Air Agency (Attn. Permit Certification) describing actions that will be implemented to assure compliance with the annual NOx limit.
- (c) Sulfur dioxide (SO2) emissions shall not exceed 180 ppm corrected to 10% O2 for a one-hr average, and 176 tpy;
- (d) Particulate matter (PM) emissions shall not exceed 10.6 pounds per hour, and 46 tpy.
- 6. During startup and shutdown of the kiln, and during scheduled maintenance on the main baghouse as defined in Appendix A to this approval, all of the emission limits stated in Condition No. 5 apply, except that emissions from the main baghouse shall not exceed the following limits.
- (a) During the kiln startup-preheating period prior to kiln feed introduction, the SO2 emission limit for the main baghouse shall consist of compliance with the following work practices and fuel restrictions:
- (i) Only natural gas shall be used as fuel and Appendix A to this approval shall be followed for heating a cold or warm kiln system and system conditioning after maintenance, and
- (ii) Sulfur rings shall be removed from the kiln prior to startup, if sulfur ring formation had required the kiln to be shut down.
- (b) During the kiln startup-feed introduction period, SO2 emissions from the main baghouse shall not exceed 200 ppm corrected to 10% O2 for a one-hr average.
- (c) Any shutdown of the kiln shall follow the normal rotation and cool down procedures in Appendix A to this approval for the removal of as much material from the kiln as possible without damaging system components.
- (d) Ash Grove shall log as part of the Operations and Maintenance Plan and report to the Puget Sound Clean Air Agency as part of the monthly Continuous Emission Monitoring Report:
- (i) The date, start and end times, and the fuel used for kiln startup-preheating periods prior to feed introduction;
- (ii) The sulfur ring removal from the kiln, if the ring formation required the kiln to be shut down;
- (iii) The date, start and end times for kiln startup-feed introduction periods; and
- (iv) The cause for kiln shut down, the duration of kiln cool down and the kiln rotation schedule in kiln cool down.
- 7. Ash Grove shall monitor and report CO, NOx, SO2, and opacity emissions from the main baghouse according to Article 12 of Regulation I. SO2 emissions from the main stack shall be monitored at all times following the introduction of feed to the kiln.
- 8. This Order of Approval No. 7381, issued to modify the cement kiln NOx emission standard, supersedes and cancels Orders of Approval No. 3382 dated Jun 19, 1990, No. 5730 dated Dec 29, 1994, and No. 7381 dated Jun 29, 1998.

#### APPEAL RIGHTS

Pursuant to Puget Sound Clema Air Agency's Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be

### Order of Approval for NC No. 7381

JUN 6 2001

appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, a written notice of appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of the date the applicant receives this Order.

Fredrick Austin 7.6 Reviewing Engineer

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Steven Van Slyke 'Reviewing Engineer

Dennis J. McLerran



Notice of

Construction No.

Registration No.

2001

#### HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

One NBE/2000-3940 Bulk Loading Station with emissions controlled by a 6BR40PPB-RC Pulse Jet Fabric Filter Collector rated at 500 cfm.

**APPLICANT** 

Don Ugelstad, Production Superintentdent Ash Grove Cement Company 3801 E Marginal Way S Seattle, WA 98134-1113

OWNER

Ash Grove Cement Company 3801 E Marginal Way S Seattle, WA 98134-1113

#### INSTALLATION ADDRESS

Ash Grove Cement Company (E Marginal), 3801 E Marginal Way S, Seattle, WA, 98134

#### THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Clean Air Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of the Puget Sound Clean Air Agency.
- 2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
- 3. There shall be no visible emissions or fallout from the dust collector.
- 4. The dust collector shall be inspected at least once per week for visible emissions, fallout, and pressure drop across the
- 5. If visible emissions, fallout, or abnormal pressure drop are observed, Ash Grove Cement shall investigate the cause and either initiate repairs or shut down the equipment vented to the baghouse within 24 hours of the observation.
- 6. Records of all weekly inspections and corrective actions shall be maintained for at least two years and made available to Puget Sound Clean Air Agency personnel upon request.

#### APPEAL RIGHTS

Pursuant to Puget Sound Clean Air Agency's Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, a written notice of appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of the date the applicant receives this Order.

Reviewing Engineer

Reviewing Engineer

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Notice of

Construction No.

8415

Registration No.

Date MAR 2 0 2001

#### HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

Fuller FK Material Pump and Ramsey Horizontal Rotary Gravimetric Metering System controlled by an existing Fly Ash Storage Silo 750 cfm baghouse (NC No. 5338).

**APPLICANT** 

Gerald Brown Ash Grove Cement Company (E Marginal) 3801 E Marginal Way S Seattle, WA 98134-1113

**OWNER** 

Ash Grove Cement Company (E Marginal) 3801 E Marginal Way S Seattle, WA 98134-1113

#### INSTALLATION ADDRESS

Ash Grove Cement Company (E Marginal), 3801 E Marginal Way S, Seattle, WA, 98134

#### THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Clean Air Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of the Puget Sound Clean Air Agency.
- 2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.

#### APPEAL RIGHTS

Pursuant to Puget Sound Clean Air Agency's Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, a written notice of appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of the date the applicant receives this Order.

Fredrick Austin

Reviewing Engineer

Reviewing Engineer

mej



Notice of

Construction No.

Registration No.

#### HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

One Pulse Jet R-08-88-81 Baghouse rated at 20,000 cfm to control dust emissions from the Clinker Storage Shed during clinker transfer.

APPLICANT Gerald J Brown Ash Grove Cement Company 3801 E Marginal Way S Seattle, WA 98134-1113

#### OWNER

Ash Grove Cement Company 3801 E Marginal Way S Seattle, WA 98134-1113

#### INSTALLATION ADDRESS

Ash Grove Cement Company (E Marginal), 3801 E Marginal Way S, Seattle, WA, 98134

#### THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Clean Air Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of the Puget Sound Clean Air Agency.
- 2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
- 3. The PM-10 emissions from the Pulse Jet R-08-88-81 Baghouse shall not exceed 0.005 grains/dscf over a 24-hour period. Ash Grove may demonstrate compliance with this condition by any of the following:
- (a) By performing a Puget Sound Clean Air Agency-approved EPA Method 5 or EPA Method 201A;
- (b) Demonstrating no visible emissions for 15 consecutive seconds;
- (c) Demonstrating no visible emissions for 3 consecutive minutes; or
- (d) Repairing within 24 hours, any baghouse that has visible emissions for more than 3 consecutive minutes.
- 4. Compliance shall be determined for visible emissions using 40 CFR 60 Method 22. Puget Sound Clean Air Agency may require a source test for any baghouse that has sustained visible emissions, unless such emissions are unavoidable under WAC 173-400-107.

#### APPEAL RIGHTS

Pursuant to Puget Sound Clean Air Agency's Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, a written notice of appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of the date the applicant receives this Order.

#### Order of Approval for NC No. 8600

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Fredrick Austin PE Reviewing Engineer

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Steven Van Slyke Supervising Engineer



Notice of

Construction No.

Registration No.

11339

## HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

Date

MAR 2 1 2002

Two Pulse Jet Dust Collector Conversions (64 Filters @ 41.5"x6.13" each, @2.26 cfm/ft2) and Fans rated at 4200 CFM each to convert existing Sly Dust Collectors on Group II Cement Silos

**APPLICANT** 

Henrik Voldbaek Ash Grove Cement Company (E Marginal) 3801 E Marginal Way S Seattle, WA 98134-1113

#### OWNER

Ash Grove Cement Company (E Marginal) 3801 E Marginal Way S Seattle, WA 98134-1113

#### INSTALLATION ADDRESS

Ash Grove Cement Company (E Marginal), 3801 E Marginal Way S, Seattle, WA, 98134

#### THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Clean Air Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of the Puget Sound Clean Air Agency.
- 2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
- 3. The PM-10 emissions from these Two Pulse Jet Dust Collectors shall not exceed 0.005 grains/dscf over a 24-hour period. Ash Grove may demonstrate compliance with this condition by any of the following:
- (a) By performing a Puget Sound Clean Air Agency-approved EPA Method 5 or EPA Method 201A;
- (b) Demonstrating no visible emissions for 15 consecutive seconds;
- (c) Demonstrating no visible emissions for 3 consecutive minutes; or
- (d) Repairing within 24 hours, any baghouse that has visible emissions for more than 3 consecutive minutes.
- 4. Compliance shall be determined for visible emissions using 40 CFR 60 Method 22. Puget Sound Clean Air Agency may require a source test for any baghouse that has sustained visible emissions, unless such emissions are unavoidable under WAC 173-400-107.

#### APPEAL RIGHTS

Pursuant to Puget Sound Clean Air Agency's Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, a written notice of appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of the date the applicant receives this Order.

Urder of Approval for NC No. 8643

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Fredrick Austin P.E.
Reviewing Engineer

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Steven Van Slyke Supervising Engineer

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Notice of

Construction No.

9229

Registration No.

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

Used oil firing system including tanks, pumps and piping, using existing burner, with the following new equipment: (1) 20,000 gal used oil holding tank, (1) 6 gal/min pump, (1) Mass flow meter, (1) 3/4" pipe with nozzle fitted inside existing ignition sleeve of existing burner.

APPLICANT

Gerald Brown Ash Grove Cement Co, E Marginal 3801 E Marginal Way S Seattle, WA 98134

#### **OWNER**

Ash Grove Cement Co, E Marginal 3801 E Marginal Way S Seattle, WA 98134

#### INSTALLATION ADDRESS

Ash Grove Cement Co, E Marginal, 3801 E Marginal Way S, Seattle, WA, 98134-1113

#### THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Clean Air Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of the Puget Sound Clean Air Agency.
- 2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.

#### BURN NON-HAZARDOUS USED OIL

- 3. Ash Grove shall limit used oil to non-hazardous as defined by WAC 173-303-515, Special Requirements for Used Oil Burned for Energy Recovery, or by WAC 173-303-090, Dangerous Waste Characteristics. Ash Grove is authorized to burn used oils meeting the material specifications in Condition No. 5 of this order.
- 4. Ash Grove shall limit the total amount of used oil injected into the kiln to 8640 gal/calendar day. Ash Grove shall monitor and maintain daily records of the volume of used oil injected into the kiln. Ash Grove shall submit these records on a monthly basis with the required CEMS reports. Examples of used oil include:
- (a) Used oils;
- (b) Refined oil tank bottoms;
- (c) Raw crude tank bottoms;
- (d) Heavy vacuum gas oil waste;
- (e) Off specification fuel oil.
- 5. Ash Grove shall only burn used oils meeting the following limits as delivered:

#### Order of Approval for NC No. 9229

(a) As less than or equal to 5 ppm;

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- (b) Cd less than or equal to 2 ppm;
- (c) Cr less than or equal to 10 ppm;
- (d) Pb less than or equal to 100 ppm;
- (e) PCB less than or equal to 50 ppm;
- (f) Total Halogens less than 1000 ppm;
- (g) Flash Point greater than or equal to 100 F;
- (h) Heat content between 5,000 Btu/lb to 19,000 Btu/lb.

#### USED OIL DELIVERIES

- 6. Ash Grove shall:
- (a) Authorize the person receiving and reviewing used oil shipments the authority to reject materials exceeding standards of this approval.
- (b) Obtain a signed laboratory report from the oil supplier verifying each shipment of used oil received meets Conditions No. 5(a) through (h).
- (c) Maintain a used oil delivery log and record in this log the name of the supplier, the delivery date, the volume of used oil and a signed laboratory report of each shipment of used oil received.
- 7. Ash Grove shall calibrate the used oil flow meter at least once per calendar year and maintain records of that calibration.

#### SOURCE TEST

- 8. Ash Grove shall submit a source test plan for Condition No. 9(a) through 9(h) no later than 30 days after the completion date specified in the Notice of Completion for this Order, meeting Regulation I, Section 3.07 with sampling methods, analytical procedure and testing dates. Ash Grove shall also follow 40 CFR 63, Subpart A and Subpart LLL for Condition No. 9(h) (Dioxin/Furan) including determining the average inlet temperature of the particulate matter control device. Alternative test methods to those identified in Condition No.9 may be used only after review and approval by the Agency.
- 9. Ash Grove shall complete performance source testing while operating with and without the injection of used oil. These tests shall be conducted while burning coal but not injecting tires and with the raw mill both operating and not operating. All tests shall be performed no later than 90 days after the completion date specified in the Notice of Completion with the following methods:
- (a) Opacity (CEMS);
- (b) SO2 (CEMS);

#### Order of Approval for NC No. 9229

(c) NOx (CEMS);

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- (d) CO (CEMS);
- (e) Formaldehyde (Method 0011/SW-8315);
- (f) HCl (EPA Method 26A)
- (g) Metals (EPA Method 29);
- (h) Dioxin/Furan (EPA Method 23).
- 10. During the tests required in Condition No. 9, Ash Grove shall record the following data:
- (a). Main Baghouse inlet temperature following 40 CFR 63.1349(b)(3);
- (b) Type and quantity of clinker manufactured for cement;
- (c) Type and quantity of raw materials added to kiln;
- (d) Type, quantity and fuel Btu added to the kiln (including used oil);
- (e) Burnability Index; and
- (f) Variability of raw mix.

#### RECORDS.

11. Ash Grove shall maintain written records required by this Order of Approval on site. In addition, Ash Grove shall retain each record for at least five years and make them available to Puget Sound Clean Air Agency personnel upon request.

#### ORDER OF APPROVAL 5687 SUPERSEDED

12. Order of Approval 9229 cancels and supersedes Order of Approval No. 5687 dated January 11, 1995.

#### APPEAL RIGHTS

Pursuant to Puget Sound Clean Air Agency's Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, a written notice of appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of the date the applicant receives this Order.

Fred Austin P.Z. Reviewing Engineer

Steven Van Slyke Supervising Engineer

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